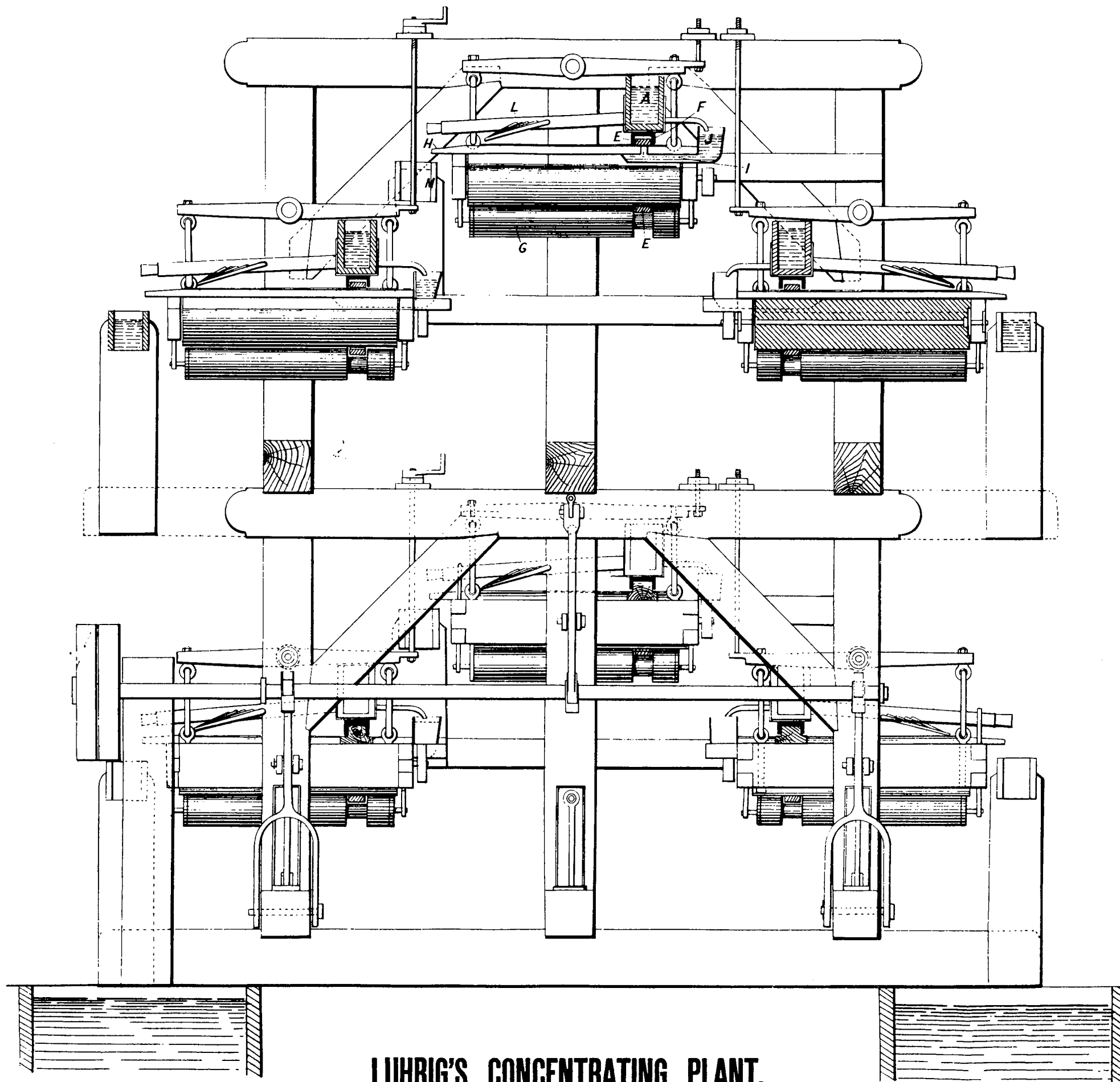


FIG. 5.



LUHRIG'S CONCENTRATING PLANT.