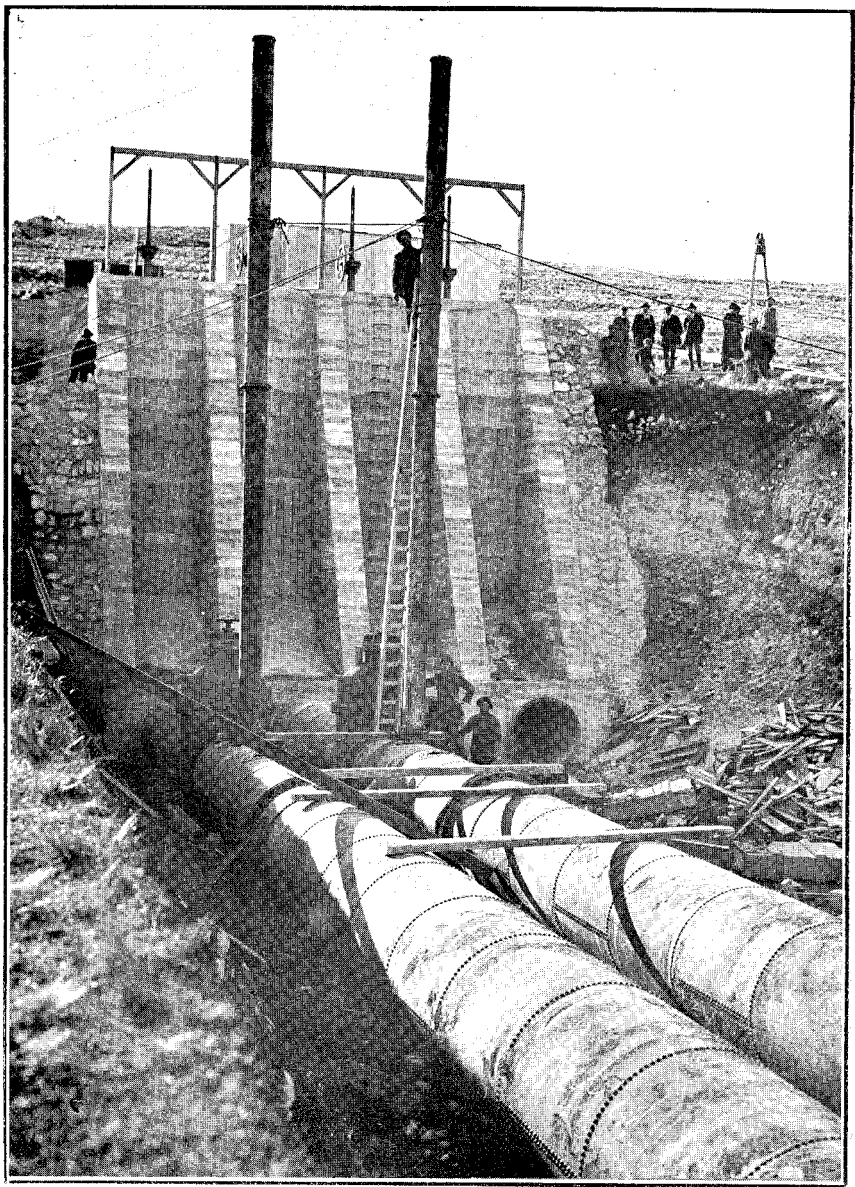




SURGE-CHAMBER AND PIPE-LINES.—ERECTING THE AIR-PIPES.