

Paints, Colours, and Varnishes.

Colour-mixing; feeding granite rolls; filling tins and barrels; filling varnish (attending Roberts' or other filling-machines); grinding (attending cone or roller mills); labelling and stencilling packages and tins; mounting shade or colour cards; packing; painting kegs and drums; screwing down; soldering, washing, and dipping tins; warehouse-work.

Soap.

Can-filling (with liquid and soft soap); carrying fob (in soap-boiling department); carrying and emptying cases in melting-house; crutching-machine (attending); cutting into bars; drying toilet soap; drum-filling (with glycerine); loading vans; milling; mixing-machine (tending); packing; plodding; regulating fall-pipe (in soap-boiling department); rolling full and empty barrels (in melting department); scraping resin off barrel-staves; shredding toilet soap; stamping (hand and machine); trimming toilet soap; trucking; wrapping.

Starch, Glue, and Polishes.

Boxmaking; cutting glue; drying; emery-cutting; emery and glass washing; feeding hopper; filling bags; filtering; grinding; milling; mixing blue; mop-making; packing; press-work.

CLOTHING TRADES.

Boots and Shoes.

Clicking Department.—Clicking-presses; hand clicking; marking-machine; measuring-machine; pattern-cutting; sorting; splitting-machines.

Closing Department.—Beading and folding machines (Booth duplex, &c.); bench-work; button-hole machines (Reece, &c.); cylinder golosh; Ensign lacer; eyeletting-machines; flat machines; gold-blocking; hooking-machines; knot-tying; perforating and punching machines; seam-rubbing machines (Stanbou machine); wax-thread machines.

Finishing Department.—Bench-men (knifers-up and takers-off); bottom-buffing; edge-trimming; edge and waist setting; heel-scouring; inking; packing; stitch-separating.

Heel-making Department.—Heel-building; heel-compressing; rand-tacking; tip-nailing.

Making Department.—Assembling; automatic-leveller operating; bench-men; blake sewing; breasting-machine; channel-closing machine; channel-opening; heel-attaching machines; Hercules leveller; in-seam-trimmer; lasting-machines; loose billing; loose nailing; nailing; piecesole-attaching machine; pounding-up machine; pull-over machine; rough-rounding; sole-laying; sole-tacking; standard screwing; staple-tacking; stitching-machine; universal slugger; upper trimming (Goodyear); waist-skiving; welt-beating; welt-sewing.

Preparation Department.—Cementing-machine; feather-edge-shank reducer; fitting up; Gem canvas-machine; insole-channelling; Julian or Planet rounder; Nichols' evener and grader; outsole-channelling; piecesole-bevelling; size-stamping machine; skiving-machine; sole-moulding; stiffener-moulding.

Rough-stuff Department.—Cutting-presses; rolling; rough-stock keeping; sorting; splitting-machines.

Corsets.

Assembling parts; cutting ends with heavy hand shears; cutting (hand); fitting; folding cloth for cutting; marking; measuring; overlooking; packing; platen-printing; pressing-machine operating; pressing with gas-iron; printing on bands; rotary-machine operating.

Dress, Mantle, and Shirt Making.

Dressmaking.—Boxmaking; Cutting and assisting in cutting-room; fitting-up (wholesale); laying-out; pressing; stock-keeping; travelling; trimming; warehouse-work; window-dressing.

Mantlemaking.—Cutting fittings; cutting linings; cutting stiffenings; ironing by hand; pressing.

Shirtmaking.—Cutting and assisting in cutting-room; folding for cutter; making-up; pressing; stamping; warehouse-work; washhouse-work.

Dyeing and Cleaning, and Laundries.

Dyeing and Cleaning.—Cleaning; curtain folding and framing; driving; drying; dyeing and assisting in dyeing-room; finishing; glazing; laundry-work; packing; portering; sorting; stringing; tailor-pressing.

Laundry-work.—Curtain-framing; mangling; washing; washing-machines (attending).

Gloves.

Fur-cutting; glove-cutting; leather-dressing; scouring; supervising.

Hats.

Felt Hats and Caps.—Bodymaking (hats); bright-finishing; bronzing; cutting; examining bodies; forming; fur-blowing; machine-feeding; labelling; packing; pasting; planking; pressing; printing; proofing; settling-machines; shaving; sorting; steaming; washing after proofing; wiring.

Straw Hats.—Cutting-wheels; polishing; press-blocking.